

13/03

Dart Aerospace Ltd.

Date: Thursday, 3/8/2007 1:20:41 PM  
 User: Kim Johnston

## Process Sheet

Split

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACEPOD (-241) HARDWARE KIT  
 Job Number : 31130 2  
 Estimate Number : 12777  
 P.O. Number : N/A  
 This Issue : 3/8/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : SMALL / MED FAB  
 Previous Run : N/A  
 Written By :  
 Checked & Approved By : 07.03.08  
 Comment : Est. A 07.03.07 new issue EC

## Additional Product

Job Number:



Seq. # Machine Or Operation: Description:

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

2.0 D2589 Keys, Key Chain



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)  
 Keys, Key Chain

B29068 ✓ ✓

3.0 D2174041 Web Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch  
 2 D2174-041 Web

B26047 SX ✓

B30909

AP \*

P 7/4/07

4.0 D2985 Label



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Label

Pick: Packing Kit

Qty Part Number Description Batch  
 1 D2985 Decal

B31116 ✓ ✓





## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEPOD (-241) HARDWARE KIT

Job Number: 31130

Part Number: K10021

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

AN33A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number Description Batch

8 AN3-3A Bolt

M103641 ✓

6.0

AN310A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Bolt

7.0

AN3H4A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number Description Batch

8 AN3H4A Bolt (or AN3H4)

M101594 ✓

8.0

AN55A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

9.0

AN52510R7

Screw



Comment: Qty.: 36.0000 Each(s)/Unit Total: 288.0000 Each(s)

Screw

Pick: Packing Kit

Qty Part Number Description Batch

36 AN525-10R7 Screw

M102476 ✓

~~M101703~~

10.0

MS24694S67

Screw



Comment: Qty.: 7.0000 Each(s)/Unit Total: 56.0000 Each(s)

Screw

Pick: Packing Kit

Qty Part Number Description Batch

8 MS24694S67 Screw

M101662 ✓





## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEPOD (-241) HARDWARE KIT

Job Number: 31130

Part Number: K10021

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

MS24694S69

Screw



M103574 ✓



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Screw

12.0

D35501

STRUT



→ B31148 X2 ✓



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

STRUT

B31148 8 X

13.0

D35527

CARBON STEEL GAS SPRING



30638 ✓



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

CARBON STEEL GAS SPRING

14.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Washer

Pick: Packing Kit

Qty Part Number Description Batch

8 AN960JD10 Washer

M103641 ✓

15.0

AN960JD10L

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total: 128.0000 Each(s)

Washer

Pick: Packing Kit

Qty Part Number Description Batch

16 AN960JD10L Washer

M103291 ✓

16.0

A3235020935

Washer - Countersunk



M100153 ✓



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Washer - Countersunk

17.0

MS21042L3

Nut



Comment: Qty.: 16.0000 Each(s)/Unit Total: 128.0000 Each(s)

Nut

Pick: Packing Kit

Qty Part Number Description Batch

16 MS21042L3 Nut (or -3)

M102658 ✓

9



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEPOD (-241) HARDWARE KIT

Job Number: 31130

Part Number: K10021

Job Number:



Seq. #:

Machine Or Operation:

Description:

18.0

ALS71032130

Insert



Comment: Qty.: 16.0000 Each(s)/Unit Total: 128.0000 Each(s)

Steel Thr Ins 10-32 w/o

Pick: Packing Kit

Qty Part Number Description Batch

16 als7-1032-130 Insert

M102776 ✓ ✓

(8) Sp 7/03/22

19.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

P 7/3/30 (6)

C207104/02 (6)

20.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

C 07/04/02

(6)

21.0

QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

C 07/04/16

Job Completion



U 07.04.04

